Vowels:

a - [eɪ] say, cake, stay, name, way

 [ᴂ] map, cat, fat, bad, mass

e - [i:] me, seе, tree, he, green

 [e] men, ten, end, pen, test

i - [aɪ] mine, time, bike, five

 [ɪ] milk, sink, list, pink, fish

o - [əʊ] nose, rose, stone, open

 [ɒ] stop, not, from, post, top

u - [ju:] you, pure, student, music

 [ʌ] jug, jump, drunk, muster